



IFE-HD

Heavy-Duty Euro Style Clamps



IFE heavy-duty clamps set the standard for strength and versatility. With exceptional clamping force — for pipes, as well as hoses — they are trusted solutions in a wide range of applications in agriculture, irrigation, marine, and beyond.

- Stronger than traditional T-bolt designs, with solid trunnions
- Available with bridge for 360° hose clamping force
- Available without bridge for pipe clamping or non-sealing applications
- Available in 301 stainless steel, 316 stainless steel, or zinc-plated carbon steel
- Rolled edges to avoid hose damage
- 2-bolt versions for large-diameter applications requiring maximum force (e.g. ships)
- Special designs can be developed when justified by volume

www.ife-group.com



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Single-Bolt, 18mm Band

IFE Part Number	Clamp Range	Bolt
122108250 __ 0019	17-19	M5x40
122108250 __ 0021	19-21	M5x40
122108250 __ 0022	20-22	M5x40
122108250 __ 0023	21-23	M5x40
122108250 __ 0025	23-25	M5x40
122108250 __ 0028	26-28	M5x40

Single-Bolt, 20mm Band

122108260 __ 0031	29-31	M6x50
122108260 __ 0033	30-33	M6x50
122108260 __ 0035	32-35	M6x50
122108260 __ 0037	34-37	M6x50
122108260 __ 0039	36-39	M6x50
122108260 __ 0041	38-41	M6x50
122108260 __ 0043	40-43	M6x50
122108260 __ 0046	43-46	M6x50

Single-Bolt, 22mm Band

122108260 __ 0047	44-47	M6x55
122108260 __ 0051	48-51	M6x55
122108260 __ 0055	52-55	M6x55
122108260 __ 0059	56-59	M6x55
122108260 __ 0063	60-63	M6x55
122108280 __ 0067	64-67	M8x70

Single-Bolt, 24mm Band

IFE Part Number	Clamp Range	Bolt
122108280 __ 0073	68-73	M8x70
122108280 __ 0079	74-79	M8x70
122108280 __ 0080	76-80	M8x70
122108280 __ 0085	80-85	M8x70
122108280 __ 0091	86-91	M8x70
122108280 __ 0097	92-97	M8x70
122108280 __ 0103	98-103	M8x70
122108280 __ 0112	104-112	M8x80
122108280 __ 0118	110-118	M8x80
122108280 __ 0121	113-121	M8x80
122108280 __ 0130	122-130	M8x80

Single-Bolt, 26mm Band

122108210 __ 0139	131-139	M10x90
122108210 __ 0148	140-148	M10x90
122108210 __ 0161	149-161	M10x110
122108210 __ 0174	162-174	M10x110
122108210 __ 0187	175-187	M10x110
122108210 __ 0200	188-200	M10x110
122108210 __ 0210	195-210	M10x110
122108210 __ 0123	201-213/26	M10x110
122108210 __ 0226	214-226/26	M10x110
122108210 __ 0239	227-239/26	M10x110
122108210 __ 0252	240-252/26	M10x110

Double-Bolt, 20mm Band

IFE Part Number	Clamp Range	Bolt
122109260 __ 0045	35-45	M6x55
122109260 __ 0050	40-50	M6x55
122109260 __ 0055	45-55	M6x55
122109260 __ 0060	50-60	M6x55
122109260 __ 0065	55-65	M6x55
122109260 __ 0070	60-70	M6x60
122109260 __ 0075	65-75	M6x60
122109260 __ 0080	70-80	M6x60
122109260 __ 0085	75-85	M6x60
122109260 __ 0090	80-90	M6x60
122109260 __ 0095	85-95	M6x60

Double-Bolt, 24mm Band

122109280 __ 0070	60-70	M8x70
122109280 __ 0080	70-80	M8x70
122109280 __ 0090	80-90	M8x70
122109280 __ 0100	90-100	M8x70
122109280 __ 0110	100-110	M8x70
122109280 __ 0120	110-120	M8x70
122109280 __ 0130	120-130	M8x70
122109280 __ 0140	130-140	M8x80
122109280 __ 0150	140-150	M8x80
122109280 __ 0160	150-160	M8x80
122109280 __ 0170	160-170	M8x90
122109280 __ 0180	170-180	M8x90
122109280 __ 0190	180-190	M8x90
122109280 __ 0200	190-200	M8x90
122109280 __ 0210	200-210	M8x90
122109280 __ 0220	210-220	M8x90
122109280 __ 0230	220-230	M8x90
122109280 __ 0240	230-240	M8x90
122109280 __ 0250	240-250	M8x90
122109280 __ 0260	250-260	M8x90
122109280 __ 0270	260-270	M8x90
122109280 __ 0280	270-280	M8x90
122109280 __ 0300	290-300	M8x90

All clamps are available in a choice of materials to suit different applications. To order, fill in the __ in the part number with the number that corresponds to the material you want:

1 - zinc-plated carbon steel **4** - 301 stainless steel **5** - 316 stainless steel

All single-bolt clamps are available with a bridge for 360° clamping force, or without. The part numbers shown are WITH a bridge. To order WITHOUT a bridge, replace **108** in the part number with **117**.



ISO 9001:2015

Due to our program of continuous improvement, specifications may be subject to change.

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IFE Americas is a global provider of sealing and retaining solutions to meet customer needs. We offer a wide range of clamps, couplings, straps, and sleeves, with in-house testing facilities and technical support.



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